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Title: Battery pack module mold products

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This article will explore the benefits of housing Injection Molding for battery packs, explain what makes a great battery housing, and show how the Mold Maker influences every part of the ...

New energy vehicle battery packs are capable of deeper charging/discharging operations, making them last longer and better adapted to the needs of electric vehicles and energy storage ...

For these enclosed pack designs, two or more plastic parts are molded and then assembled with the pack and accompanied circuitry. They can be sealed using glue, mechanical fasteners ...

New energy cells and battery packs are used in a variety of critical energy applications, from communications equipment and night vision goggles to unmanned aerial vehicles (UAVs).

Our assembly area has extensive capabilities in assembling complete battery packs that are ready to connect to electronic assemblies prior to molding. Overmold Express provides ...

The article discusses battery pack mold making, highlighting material selection, venting design, and precision for optimal thermal conductivity, durability, and production quality.

Suase offers an in-depth analysis of battery enclosure tray molds and battery box upper cover molds, covering SMC, BMC, and ...

Suase offers an in-depth analysis of battery enclosure tray molds and battery box upper cover molds, covering SMC, BMC, and carbon fiber composite processes to deliver high ...

This set of molds is a Dashiukou mold, and front mold mold plates are all fixed, so it is difficult to design front mold slider core-pulling mechanism. There are also hot runner molds ...

Injection Molded Plastic Shrink Wrap Or Vacuum Formed Plastic Other Considerations Intrinsically Safe Batteries Enclosures made from injection molded plastics are most commonly used for battery packs. For these enclosed pack designs, two or more plastic parts are molded and then assembled with the pack and accompanied circuitry. They can be sealed using glue, mechanical fasteners (Screws) or ultrasonic welding. The product cost can be reduced by using insert ... See more on epectec

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#b_results .b_vidAns{border-radius:6px;box-shadow:0 0 0 1px rgba(0,0,0,.05);padding:16px 20px;gap:10px;background:#fff}@charset "UTF-8";#b_results .b_ans.b_vidAns{box-shadow:none!important;padding:var(--smtc-gap-between-content-medium) 0!important;background:var(--bing-smtc-background-ctrl-fade-on-image-stop-0)}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc_th,#b_results .b_ans.b_vidAns #serpvidans.vsacf .cico,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mc_vtvc_htb,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhcp,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhtc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .vrhtpc{border-radius:var(--mai-smtc-corner-list-card-nested-default)}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{margin:0}#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_channel,#b_results .b_ans.b_vidAns #serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_row_channel{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf,#serpvidans.vsacf .expctn .expbody,#serpvidans.vsacf .mmlist{display:flex;flex-direction:column;gap:var(--smtc-gap-between-content-medium)}#serpvidans.vsacf .cico{height:auto}#serpvidans.vsacf .mc_vtvc_ban_lo{top:0;right:auto}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta{height:auto;padding:var(--smtc-gap-between-content-xx-small) 0 var(--smtc-gap-between-content-xx-small) var(--smtc-gap-between-content-medium);display:flex;flex-direction:column;justify-content:space-between}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_title,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_title{color:var(--smtc-ctrl-link-foreground-brand-rest);font:var(--bing-smtc-text-global-body2);height:auto;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block{display:flex;flex-direction:column;gap:var(--smtc-padding-ctrl-text-side)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block_area .mc_vtvc_meta_row,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row{color:var(--smtc-foreground-content-neutral-primary);height:var(--mai-smtc-padding-car
```

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d-default);font:var(--bing-smtc-text-global-caption1)}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf
.mc_cwvc .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row
.mc_vtvc_meta_row_channel::before,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before,#serpvidans.vsacf
.mmlist .mc_vtvc .mc_vtvc_meta .mc_vtvc_meta_block .mc_vtvc_meta_row
.mc_vtvc_meta_row_channel::before{content:" . "}#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mc_cwvc .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area .mc_vtvc_meta_pubdate,#serpvidans.vsacf .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block
.mc_vtvc_meta_pubdate{color:var(--bing-smtc-foreground-content-neutral-tertiary);padding-bottom:0}.vsacf
.mc_cwvc .mc_vtvc_con_rc,.vsacf .mmlist .mc_vtvc_con_rc{display:flex}.vsacf .mc_cwvc .mc_vtvc_con_rc
.mc_vtvc_meta_w,.vsacf .mmlist .mc_vtvc_con_rc .mc_vtvc_meta_w{height:auto}.vsacf
.b_title{padding-left:var(--mai-smtc-padding-card-default)}.vsacf .b_title
.mmtitle{font:var(--bing-smtc-text-global-subtitle1-strong);margin-bottom:0}.vsacf .b_title .mmtitle
a::after{content:"";margin:5px 5px 0 0;border-top:2px solid
var(--smtc-foreground-content-neutral-primary);border-right:2px solid
var(--smtc-foreground-content-neutral-primary);background-size:7px
7px;width:7px;height:7px;transform:rotate(45deg);display:inline-block;margin-left:4px}#serpvidans.vsacf
.b_title .mmtitle{margin-bottom:0}#serpvidans.vsacf .b_title .mmtitle
a{color:var(--smtc-foreground-content-neutral-primary)}#serpvidans.vsacf .cardless.mmlist
.mc_vtvc_con_rc,#serpvidans.vsacf .cardless.mmlist .mc_vtvc_th{height:auto}#serpvidans.vsacf
.vsb_tr_c.va_tt{margin:0}#serpvidans.vsacf .vtbc .mv_vtvc_play,#serpvidans.vsacf .vtbc
.mv_vtvc_play_ext{position:static}#serpvidans.vsacf .va_tt
.mc_vtvc_ban_lo{display:block}#serpvidans.vsacf
.mc_bc{width:auto;border-radius:var(--smtc-ctrl-badge-sm-corner);padding:var(--smtc-padding-ctrl-text-side)
var(--smtc-gap-between-content-xx-small)}#serpvidans.vsacf .rmts .mc_bc
ems{display:none}#serpvidans.vsacf a.vsb_tr_t{color:var(--smtc-foreground-content-neutral-primary)}.vsacf
.va_tt .vsb_tr_chd .mc_vtvc_th_dock.rmoveoverlay{height:36px}.vsacf .va_tt .vsb_tr_chd
.mc_vtvc_th_dock{height:92px;background:linear-gradient(180deg,var(--bing-smtc-background-ctrl-fade-on-i
mage-stop-0) 0%,var(--mai-smtc-background-ctrl-on-image-rest) 100%)}.vsacf .va_tt a.vsb_tr_t{padding:0
20px;font:var(--acf-font-title-2-strong)}.vsacf .va_tt .vsb_tr_chd .mc_vtvc .mc_vtvc_meta,.vsacf .va_tt
.vsb_tr_chd .mc_vtvc .mc_vtvc_title{color:var(--mai-smtc-foreground-ctrl-on-image-rest)}.vsacf
span.vcmt_ctt{font:var(--bing-smtc-text-global-caption2);margin:var(--smtc-gap-between-content-xx-small) 0
0;height:16px}#serpvidans.vsacf .vsb_tr_chd .mc_vtvc_tot .mc_vtvc_title
strong{font-size:14px;line-height:20px;display:unset}#serpvidans.vsacf .va_tt .b_sldrp
.slide:not(:first-child){margin-left:var(--smtc-gap-between-content-small)}#serpvidans.vsacf .va_tt
.vsb_tr_chd .mc_vtvc
.mc_vtvc_title{white-space:normal;display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}#se
```

```
rpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion{ background-color:var(--bing-smtc-background-ctrl-neutral-rest);display:flex;justify-co
nnt:center;align-items:center;gap:4px;width:fit-content;height:auto;padding:8px 12px }#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion
.b_CompactExpansionBtnText{ font:var(--bing-smtc-text-global-caption1-strong);color:var(--bing-smtc-foregr
ound-content-brand-rest)}#serpvidans.vsacf .b_module_expansion_control .b_btnContainer
.b_CompactExpansion .b_arrow{ display:flex;margin:0;height:auto }#serpvidans.vsacf
.b_module_expansion_control .b_btnContainer .b_CompactExpansion .b_arrow
path#Shape{ fill:var(--bing-smtc-foreground-content-brand-rest)}#serpvidans.vsacf
.b_module_expansion_control
.b_btnContainer::after{ content:"";position:absolute;width:100%;bottom:20px;left:0;height:1px;border-radius:
1px;background:var(--smtc-stroke-ctrl-on-neutral-rest)}#b_results
.b_ans.b_vidAns{ box-shadow:none;padding:12px 20px 0 }#b_results .b_ans.b_vidAns
.vasac{ padding:unset;margin:0 }#b_results .b_ans.b_vidAns .vsa .b_attribution{ padding-bottom:0 }#b_results
.b_ans.b_vidAns .cardless .salink{ margin:0 }#b_results .b_ans.b_vidAns .mmlist
.mc_vtvc{ margin-top:10px }#b_results .b_ans.b_vidAns .mmlist .mc_vtvc
.mc_vtvc_meta{ display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px
12px }#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_channel{ color:#111 }#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_row_channel,#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{ color:#666 }#b_results .b_ans.b_vidAns .mmlist .mc_vtvc .mc_vtvc_meta
.mc_vtvc_meta_block_area{ bottom:0;height:unset }.b_dark .vsa.cardless
.mc_vtvc{ background-color:unset }.b_CompactExpandText{ display:inline }#serpvidans
.b_module_expansion_control{ padding-bottom:0 }#serpvidans .b_module_expansion_control
.b_CompactExpansion{ height:40px;line-height:40px;bottom:-6px;padding-left:20px;padding-right:20px;bord
er-radius:20px;z-index:6 }#serpvidans .b_module_expansion_control
.b_CompactExpansionBtnText{ line-height:40px }#serpvidans .btitle .b_topTitle,#serpvidans .mc_vtvc
.mc_vtvc_title{ margin-bottom:0 }#serpvidans
.mc_vtvc_meta_pubdate{ padding-bottom:0 }#serpvidans{ position:relative;--va-expbody-padding:0 0
24px;--va-ptop:0px;--va-pbop:0px }#serpvidans
.expbody{ overflow-x:visible!important;overflow-y:clip!important;box-sizing:border-box;padding:var(--va-ex
pbody-padding)}#serpvidans.ssize .expbody{ max-height:calc(375px - var(--va-ptop) -
var(--va-pbop)) }#serpvidans.msize .expbody{ max-height:calc(535px - var(--va-ptop) -
var(--va-pbop)) }#serpvidans.lsize .expbody{ min-height:536px }#serpvidans .b_removeShadow
.expbody{ max-height:unset }#serpvidans .b_removeShadow .expbody .grad,#serpvidans .b_removeShadow
.expbody .expext{ display:none }#b_results
.b_ans.b_vidAns{ --va-ptop:16px;--va-pbop:0px;--va-pleft:20px;--va-pright:20px;border-radius:6px;box-shado
w:0 0 0 1px rgba(0,0,0,.05);padding:var(--va-ptop) var(--va-pright) var(--va-pbop)
var(--va-pleft);margin-bottom:30px;gap:10px }#b_results .b_ans.b_vidAns .b_moreLink{ padding:9px 0 0
0 }.mmtitle>a{ display:block }.mc_fh{ height:100%;border-radius:6px }.mc_tc_bs{ overflow:hidden }.mmlist
```

```
.mc_vtvc .mc_vtvc_meta { padding: 12px 16px 16px 16px; } .mmlist .mc_vtvc .mc_vtvc_meta_w { height: 112px; margin-top: -0px; } .mmlist .mc_vtvc .mc_vtvc_title { height: 44px; line-height: 22px; margin-bottom: 0px; margin-top: 0px; } .mmlist .mc_vtvc .mc_vtvc_meta_block_area { height: 40px; } .mmlist .mc_vtvc .vtmu, .mmlist .mc_vtvc .vtpl { bottom: 120px; } .mmlist .mc_vtvc_th_dock { height: 112px; } .mmlist .mc_vtvc_th .cico { height: 131px; } .mc_vtvc{background-color:#fff;box-shadow:0 0 0 1px rgba(0,0,0,.05);line-height:0;margin:0;position:relative;border-radius:6px;overflow:hidden}.mc_vtvc.noshadow{box-shadow:none}.mc_vtvc_con_rc{border-radius:6px;overflow:hidden;position:relative}.mc_vtvc>a{color:#71777d;display:block;text-decoration:none;width:100%}.mc_vtvc>a:focus::after{outline:2px solid #00a89d;width:100%;height:100%;content:"";outline-offset:-2px;position:absolute;top:0;left:0}.mc_vtvc_th{background-color:#d5d5d5;position:relative}.mc_vtvc_th .cico{border-radius:0}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{position:absolute;vertical-align:middle}.mc_vtvc_ban_lo{bottom:0}.mc_vtvc_ban_up{top:0}.mc_vtvc_title{font-weight:normal;margin-bottom:11px;overflow:hidden;color:#111;height:54px;line-height:18px}.mc_vtvc_title a{display:inline-block;color:#111}.mc_vtvc_title a:hover{text-decoration:underline}.mc_vtvc_src_ico{float:left;margin-right:4px}.mc_vtvc_act{height:16px;margin-top:-40px;padding:12px 8px;z-index:1}.mc_vtvc_actc{right:16px;bottom:16px;position:absolute;display:inline-block;z-index:1}.mc_vtvc_act_sep{border-top:1px solid #d5d5d5;height:40px;margin:0 8px}.mc_vtvc_fh .mc_vtvc_act_sep,.mc_vtvc_fh .mc_vtvc_act{visibility:hidden}#serpvidans .b_topTitle{margin-bottom:8px}.mc_vtvc_htc{width:100%;height:100%;position:absolute;top:0;bottom:0;left:0;right:0}.mc_vtvc_htb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0}.mc_vtvc_ht{width:100%;padding:0 16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vertical-align:middle;text-align:center}.mc_vtvc_th_live_b{background-color:#c80000;color:#fff;display:inline-block;padding:2px 8px;font:11px/14px Arial;border-radius:2px;text-transform:uppercase;height:15px;width:26px;position:absolute;left:8px;top:110px}.isvctrl .isv .mc_vtvc_ban_up{left:0;right:initial}.mc_vtvc_ban_lo,.mc_vtvc_ban_up{right:0}.vt_text.b_ILRight .b_ILLeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px 8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.mc_vthtb{width:100%;height:100%;background:rgba(0,0,0,.7);position:absolute;top:0;bottom:0;left:0;right:0;display:table}.mc_vtht{width:100%;padding:0 16px;line-height:16px;color:#fff;text-decoration:underline;word-break:break-word;box-sizing:border-box;vertical-align:middle;text-align:center;display:table-cell}.vt_text.b_ILRight .b_ILLeft{margin:0 0 0 1px;height:14px;line-height:14px;padding:2px 8px;background:rgba(0,0,0,.75);border-radius:2px;font-weight:bold}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_center_play{width:32px;height:32px;background-size:contain;position:absolute;margin:auto;bottom:0;top:0;left:0;right:0;box-shadow:none;border-radius:0}.mc_vtvc_center_play.rmvbg{width:32px;height:32px;background-image:none}.mc_vtvc_htb,.mc_vtvc_ht{display:none}.vt_onhv .mc_vtvc_htb{display:table}.vt_onhv
```

```
.mc_vtvc_ht{display:table-cell}.mc_vtvc_center_play{display:inline-block}.vt_onh  
.mc_vtvc_center_play{display:none}.mc_vtvc .vtmu,.mc_vtvc .vtpl{bottom:163px}.vsarf .mc_vtvc  
.vtmu,.vsarf .mc_vtvc .vtpl{bottom:122px}.svarh #mmcar .mc_vtvc .vtmu,.svarh #mmcar .mc_vtvc  
.vtpl{bottom:137px}.svarht #mmcar .mc_vtvc .vtmu,.svarht #mmcar .mc_vtvc  
.vtpl{top:8px;left:8px}.mc_vtvc_center_play{background-image:url(data:image/svg+xml,%3Csvg%20width  
%3D%2232%22%20height%3D%2232%22%20viewBox%3D%220%200%2032%2032%22%20fill%3D%22  
none%22%20xmlns%3D%22http%3A%2F%2F%2F2000%2Fsvg%22%3E%0D%0A%20%20%20%20%3Cr  
ect%20width%3D%2232%22%20height%3D%2232%22%20rx%3D%2216%22%20fill%3D%22black%22%  
20fill-opacity%3D%220.6%22%2F%3E%0D%0A%20%20%20%20%3Cpath%20d%3D%22M14.2354%201  
0.1923C13.2355%209.62986%2012%2010.3524%2012%2011.4997V20.5C12%2021.6472%2013.2355%202  
2.3698%2014.2354%2021.8073L22.2356%2017.3073C23.2551%2016.7339%2023.2551%2015.2661%2022.  
2357%2014.6926L14.2354%2010.1923Z%22%20fill%3D%22white%22%20fill-opacity%3D%220.9%22%2  
F%3E%0D%0A%3C%2Fsvg%3E)}.mmlist .mc_vtvc{margin:10px 1px 0}.mmlist  
.mc_vtvc_con_rc{display:flex}.cardless .mmlist .mc_vtvc_con_rc{height:112px}.mmlist .mc_vtvc  
.mc_vtvc_meta{display:flex;flex-direction:column;justify-content:space-between;margin:0 10px 4px  
12px;padding:0}.mmlist  
.mc_vtvc_title{font-weight:400;font-size:16px;height:44px;line-height:22px;margin-bottom:0;margin-top:0;c  
olor:unset}.mmlist .mc_vtvc_meta_row{font-size:13px}.mmlist .mc_vtvc  
.mc_vtvc_meta_block_area{height:unset}.mmlist .mc_vtvc .vtmu,.mmlist .mc_vtvc  
.vtpl{bottom:8px}.cardless .mmlist .mc_vtvc{box-shadow:none}.cardless.mmlist  
.mc_vtvc_center_play{width:32px;height:32px}.cardless.mmlist  
.mc_vtvc_title{font-size:16px;color:unset}.cardless.mmlist  
.mc_vtvc_meta_row{line-height:20px}.cardless.mmlist  
.mc_vtvc_meta_pubdate{padding-bottom:2px;color:#666}.cardless.mmlist .mc_vtvc_th,.cardless.mmlist  
.mc_vtvc_th .cico,.cardless.mmlist .mc_vtvc_th div.rms_img{border-radius:6px}.cardless.mmlist  
.mc_vtvc_th{height:111px}.cardless.mmlist  
.mc_vtvc_htc{border-radius:6px;overflow:hidden}#serpvidans.vasac.cardless{box-shadow:none}.cardless.m  
mmlist .mc_bc{padding:2px 8px;line-height:14px;border-radius:2px;font-weight:normal}.mc_vtvc:hover  
.mc_vtvc_title{text-decoration:underline}.mc_vtvc_meta{box-sizing:border-box;display:inline-block;line-hei  
ght:18px;position:relative;width:100%}.mc_vtvc_meta_block{bottom:0;position:absolute;width:100%}.mc_v  
tvc_meta_row{line-height:16px;font-size:11px;height:17px;overflow:hidden;text-overflow:ellipsis;white-spac  
e:nowrap}.mc_vtvc_meta_row a{display:inline-block}.mc_vtvc_meta_row  
a:hover{text-decoration:underline}.mc_vtvc_meta_block_area{position:relative}.mc_vtvc_meta_block,.mc_v  
tvc_meta_block a{color:#444}.b_dark  
.mc_vtvc_meta_block{color:#edebe9}.mc_vtvc_meta_row>:nth-of-type(n+2)::before{content:"  
"}.mc_vtvc_meta_row .mc_vtvc_meta_row_channel::before{content:">  
"}.mc_vtvc_kmt_title{line-height:18px;padding-bottom:4px;font-weight:bold;color:#00809d;text-transform:u  
ppercase;font-size:11px}.mc_vtvc_kmt,.mc_vtvc_con_rc.onhov .wkmt  
.mc_vtvc_meta_row,.mc_vtvc_con_rc.onhov .wkmt .tbc_tt{display:none}.mc_vtvc_con_rc.onhov .wkmt  
.mc_vtvc_title{max-height:18px;margin-bottom:18px;overflow:hidden}.mc_vtvc_con_rc.onhov.mmsts
```

```
.mc_vtvc_title{visibility:hidden}.mc_vtvc_con_rc.onhov
.mc_vtvc_kmt{display:block}.mc_vtvc_kmt_content
.b_factrow{line-height:17px;font-size:11px;max-height:34px;overflow:hidden;text-overflow:ellipsis;padding:
0 16px 0 0;color:#444}.mc_vtvc_meta
.mc_vtvc_kmt_title{line-height:18px}.mc_vtvc_title:hover{text-decoration:none}.mc_vtvc_meta_pubdate{co
lor:#444;padding-bottom:3px}.mc_vtvc_meta_channel{color:#444}.mc_vtvc_meta_w,.mc_vplvc_meta_w{po
sition:relative}.mc_vtvc_meta_bg_w,.mc_vplvc_meta_bg_w{height:100%;width:100%;overflow:hidden;posit
ion:absolute;top:0}.mc_vtvc_meta_bg_w .cico,.mc_vplvc_meta_bg_w
.cico{border-radius:0;overflow:visible}.dg_u .mm_vidch_th_c{overflow:visible}.dg_u .mm_vidch_th_bg
img{margin-top:-20px}.emptyStyleForDebuggingPurpose{top:0}.mc_vtvc_meta_w
.mc_vtvc_meta{background:rgba(255,255,255,.75)}.mc_vtvc_meta_bg_w img,.mc_vtvc_meta_bg_w
.mc_vtvc_cb_w{filter:blur(25px);transform:scale(1.2)}body{--video-metadata-channel-color:#3c3c3c}body.b
_dark{--video-metadata-channel-color:unset}.vsarf .mc_vtvc_meta_pubdate{color:unset}.vsarf
.mc_vtvc_meta_channel{color:var(--video-metadata-channel-color)}.vsarf .mc_vtvc .mc_vtvc_meta_w
.mc_vtvc_title,.vsarf .mc_vtvc .mc_vtvc_meta_w .mc_vtvc_title strong{font-weight:bold}.vsarf
.mc_vtvc_meta_w .mc_vtvc_meta_row{font-size:13px}.emptyStyleForDebuggingPurpose{top:0}.vsarf
.mc_vtvc_th
.cico{height:132px}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.empt
yStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurp
ose{top:0}.emptyStyleForDebuggingPurpose{top:0}.emptyStyleForDebuggingPurpose{top:0}.vtbc
.mv_vtvc_play{display:inline-block;position:absolute;bottom:8px;left:9px;height:8px;width:7px}.vtbc
.mv_vtvc_play_ext{background:url(/rp/Lp38sn_O4jegSK0IHxZVxyp-yKQ.png) -172px
-31px;display:inline-block;height:8px;width:12px;position:absolute;bottom:8px;left:6px}.vtbc
.pivot{height:20px;width:8px;min-width:8px}.vtbc
.mv_vtvc_play{background:url(
MAAADHKvg1AAAIVBMVEX////////////////////9/gMdvAAAACnRSTIMAETNEVWAlmbv
uo4D1oAAAAB9JREFUCB1jmMoABKuaQcSqQhCxKgFGgLhNQIkpQAwA8zkLyQA16F0AAAAASUVO
RK5CYII=)}.mc_bc_w{height:18px;padding:8px;text-align:right}.mc_bc{background-color:rgba(0,0,0,.75);p
adding:2px
8px;line-height:14px;color:#fff;display:inline-block;vertical-align:middle;border-radius:2px;font-weight:bold}
.mc_bc_w .pivot{text-align:center;margin-right:1px;height:14px}.vsarr .mmgrid .mc_bc_w
.mc_bc{background-color:rgba(0,0,0,.75);opacity:1}.mmsi{height:16px;width:16px;position:relative;top:5px;
padding-right:var(--smtc-gap-between-content-xx-small)}.mmsi-microsoftnews,.mmsi-msn{top:3px}.vrhdata
{display:none}.mmgrid>div{width:197px;display:inline-block;margin-right:8px;margin-bottom:8px;box-shad
ow:0 0 0 1px
rgba(0,0,0,.05);position:relative;vertical-align:top;overflow:hidden;white-space:normal;border-radius:6px}.vs
arr .mmgrid>div,.vsarr1stbig .mmgrid>div{margin-right:8px;margin-bottom:8px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta{height:auto}#serpvidansrr .mc_vtvc
.mc_vtvc_title{display:-webkit-box;-webkit-line-clamp:2;-webkit-box-orient:vertical}.mmgrid
.mc_tc{border:0}.vsa .mmgrid>div:nth-child(3n){margin-right:0}.vsa
```

```
.b_moreLink{padding-top:4px}#serpvidansrr
.mc_vtvc_meta_row{line-height:18px;font-size:100%;height:17px}.vsarr
.mmgrid>div:nth-child(2n){margin-right:0}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:128px}.vsarr1stbig .mmgrid>div:nth-child(2){margin-right:0}#serpvidansrr.uipolish
.mc_vtvc_meta_pubdate,#serpvidansrr.uipolish .mc_vtvc_meta_channel,#serpvidansrr.uipolish #vidans2
.b_videocard .video_metadata .video_source{color:#767676}#serpvidansrr #vidans2 .b_videocard
.video_metadata_container,#serpvidansrr #vidans2 .b_videocard .video_metadata_container
.video_metadata>h3{width:100%}@media(max-width:1362.9px){#serpvidansrr
.mmgrid>div{width:168px;height:206px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr .mmgrid>div .cico
.rms_img{width:168px;height:100px}#serpvidansrr .mc_vtvc .mc_vtvc_meta{padding:12px}#serpvidansrr
.mc_vtvc .mc_vtvc_title{height:32px;line-height:16px;margin-bottom:16px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta_block_area{height:34px}#serpvidansrr
.mc_vtvc_meta_row{line-height:15px;font-size:13px;height:15px}#serpvidansrr
.mc_vtvc_meta_pubdate{padding-bottom:4px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:114px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard
.videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico
.rms_img{width:343px!important;height:194px!important;margin-right:0}@media(max-width:1274.9px){#s
erpvidansrr .mmgrid>div{width:124px;height:164px}#serpvidansrr .mmgrid>div .cico,#serpvidansrr
.mmgrid>div .cico .rms_img{width:124px;height:76px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta{padding:8px}#serpvidansrr .mc_vtvc
.mc_vtvc_title{height:32px;line-height:16px;margin-bottom:12px}#serpvidansrr .mc_vtvc
.mc_vtvc_meta_block_area{height:28px}#serpvidansrr
.mc_vtvc_meta_row{line-height:13px;font-size:11px;height:13px}#serpvidansrr
.mc_vtvc_meta_pubdate{padding-bottom:2px}#serpvidansrr .mc_vtvc .vtmu,#serpvidansrr .mc_vtvc
.vtpl{bottom:96px}#serpvidansrr #vidans2 .b_videocard .videoPlayer,#serpvidansrr #vidans2 .b_videocard
.videoPlayer .cico,#serpvidansrr #vidans2 .b_videocard .videoPlayer .cico
.rms_img{width:256px!important;height:144px!important;margin-right:0}#serpvidansrr .maskthumb
.mc_bc_w{padding:8px 4px 4px 8px}#serpvidansrr.withsplitline
.mmgrid>div:nth-last-child(1),#serpvidansrr.withsplitline
.mmgrid>div:nth-last-child(2){margin-bottom:24px}#serpvidansrr.withsplitline .mmgrid{border-bottom:1px
solid #ececec;margin-bottom:16px}#serpvidansrr #vidans2 .b_videocard
.video_metadata{max-width:auto;padding:12px 16px}#serpvidansrr #vidans2
.b_videocard{margin-bottom:12px;box-shadow:0 0 1px rgba(0,0,0,.05),0 2px 3px
rgba(0,0,0,.1);border-radius:6px}#serpvidansrr .b_rich{padding-top:0}#serpvidansrr #vidans2
.videoPlayer{border-radius:6px 6px 0 0;overflow:hidden}#serpvidansrr #vidans2 .b_videocard
.video_metadata>h3{white-space:nowrap;overflow:hidden;text-overflow:ellipsis;-webkit-line-clamp:1;line-he
ight:15px;height:15px;font-size:13px;color:#000;margin-bottom:20px;font-family:"Arial",Helvetica,Sans-Seri
f;font-style:normal;display:block}#serpvidansrr.vsarr1stbig #vidans2 .b_videocard .video_metadata
.actionmenu{display:none}#serpvidansrr #vidans2 .b_videocard .video_summary,#serpvidansrr #vidans2
.b_videocard .video_source{line-height:15px}#serpvidansrr #vidans2 .b_videocard .videoPlayer
```

```
.vtbc{right:0}.vrhc line.nhvpv .pffvi,.vrhc line.nhvpv[data-tps="S"] .pffvt,.vrhc line.nhvpv[data-tps="M"]
.pffvt,.vrhc line.nhvpv[data-tps="L"] .pffvt{display:inline-flex}.vrhc line.nhvpv .vrhct.pffv
.vrhol{display:none}.vrhc line.nhvpv .vrhct.pffv
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);ga
p:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.mc_vtvc_th img{transition:all .3s
ease-out}.nhvpv+.mc_vtvc_th
img{transform:scale(1.1)}.smtplayerhtml5{height:100%;width:100%;overflow:hidden}.smtplayerhtml5
video{min-height:100%;min-width:100%}.smtplayerhtml5
.videoplaying{background-color:#000}.smtplayerhtml5.hide{display:none}.pffvt{display:none;color:var(--ma
i-smtc-foreground-ctrl-on-image-rest);font:var(--bing-smtc-text-global-subtitle2-strong)}.pffvi{mask:url(/rp/ui
07wU6K7FR_inzG7DRbP1i8fGo.svg) center
no-repeat;mask-size:12px;background:var(--bing-smtc-background-card-on-image-default);width:20px;height
:20px;flex-shrink:0;align-self:flex-start}[data-tps="L"]
.pffvt{font:var(--bing-smtc-text-global-subtitle2-strong)}[data-tps="L"]
.pffvi{width:22px;height:22px;mask-size:16px}[data-tps="S"] .pffvt{font-size:0}[data-tps="S"]
.pffvi{width:24px;height:24px;mask-size:24px;align-self:center}.hvpv.h5s
.pffvt{display:inline-flex}.hvpv.h5s .vrhct.pffv .vrhol{display:none}.hvpv.h5s .vrhct.pffv
.player_ol{background:var(--mai-smtc-background-ctrl-on-image-hover);transition:background-color
.5s;display:flex;align-items:center;justify-content:center;padding:var(--smtc-gap-between-content-x-small);ga
p:var(--smtc-gap-between-content-x-small);box-sizing:border-box}.pffvt{text-decoration:underline}.vrhct
.vrhol{position:absolute;width:100%;height:35px;max-height:35px;bottom:0;left:0;padding:0;background:non
e;display:block;z-index:9}.vrhct .vrhol.hide,.vrhct .vrhol
.hide{display:none}.vrhot{white-space:nowrap;text-overflow:ellipsis;overflow:hidden;display:inline-block;po
sition:absolute;max-width:240px;height:18px;line-height:14px;margin-left:8px;top:10px;left:0;right:0;border-
radius:2px;padding-right:8px}.vrhot div{display:inline-block}.vrhot
nt{color:#fff;font-size:11px;font-weight:bold;background-color:rgba(0,0,0,.75);padding:2px
8px;margin-left:0;top:0;box-sizing:border-box;position:relative}.vrhc
.ricons{position:absolute;right:8px;top:10px;left:auto;bottom:auto;height:18px;display:inline-block;cursor:poi
nter}.vrhol.icons_1 .vrhot{margin-right:27px}.vrhol.icons_2 .vrhot{margin-right:49px}.vrhol.icons_3
.vrhot{margin-right:79px}.vrhol .vrhot
nt,.vsb_tr_chd .vrhol.icons_1
.vrhot{margin-right:0}.vpb{position:absolute;display:block;bottom:0;left:0;height:4px}.vpb
div{position:absolute}.vpb
nt{width:0;background:#fff}.vpb
nt.test{display:none}.vpb.back{background-color:#999}.vrhct
.vrhol.npb{height:36px;max-height:36px}.vrhol
.vadda{width:22px;height:18px;padding:0;margin-right:0;margin-left:2px;bottom:0;position:relative;display:i
nline-block;z-index:1;background:rgba(0,0,0,.75);border-radius:2px;overflow:hidden}.vrhol
.vadda.hide{display:none}.vrhol .vadda .mc_vfaa{margin:3px 5px}.ricons .vol{float:left}.ricons
.adultFlag{float:right}.vol{width:22px;height:18px;bottom:0;margin-left:1px;margin-right:1px;position:relati
ve;display:inline-block}.vol.hide,.vol
.hide{display:none}.vol
```

```
.bg{background:rgba(0,0,0,.75);border-radius:2px}.vol.bg,.vol
nt{position:absolute;bottom:0}.vol
.vol.bg.volnb{border-radius:0 0 2px 2px}.vol
.volsliderHandle.bg{border-radius:2px 2px 0 0}.vol
nt
.volsliderHandle{height:70px;display:none;width:22px;float:left;bottom:18px;position:absolute;display:block
}.vol
nt
.volsliderHandle.hide{display:none}.volsliderHandle
.vsb{height:54px;width:4px;background-color:#999;margin:9px
auto
8px;position:relative;display:block;border-radius:2px}.volsliderHandle
.vsh{height:6px;width:14px;padding:9px
7px
9px
7px;margin:0
-12px;display:block;position:absolute;top:30px}.volsliderHandle
.vsh.hide{display:none}.volsliderHandle
.vshi{height:4px;width:14px;background-color:#fff;border-radius:2px}.volMuteIcon{width:16px;height:14px;
margin:2px
4px;float:left}.volMuteHandle{width:22px;height:18px}.vo{background:url(/rp/ffZxBXEIP9WYOO0jhTaEl
yLhEVU.svg)
no-repeat}.vm{background:url(/rp/fsX-ZVd03wB2TL0vmQJxSp4U9vs.svg)
no-repeat}.vl{background:url(/rp/YXYMPC1Rry_XJGc7Yg8lR4B2eEs.svg)
no-repeat}.vf{background:url(/rp/NoslR4amKTs1zYxWy3laZN3HRk.svg)
no-repeat}@media(forced-colors:active){.vol{forced-color-adjust:none}}.vrhc
line
.vt_vp,.vrhc.popout
.vt_vp,.vrhc.mousefollow
.vt_vp{position:absolute;bottom:0;border:hidden;padding:0;top:0;left:0;z-index:3}.vrhc
.hide{display:none}.vrh_clc
.vt_vp,.vrh_clc
.vrhc
.vrhi,.vrh_clc
.player_ol{cursor:pointer}.vrh_clc
.cico{border-radius:0}.vrhc{border:hidden;top:0;left:0;padding:0}.vrhc.mousefollow
.vrhc,.vrhc.popout
.vrhc{background-color:#999}.vrhpc.load
.player_ol{background:url(/rp/J_o2maogFDeUOsovPJJ-ofEuxJ4.gif) center center no-repeat}.vrhc
line
.vrhc
.vrhi,.vrhc.popout
.vrhc
.vrhi,.vrhc.mousefollow
.vrhc
.vrhi{position:absolute!important;border:hidden;z-index:2;padding:0;left:0;top:0}.player_ol{position:absolute
;width:100%;height:100%;bottom:0;border:hidden;z-index:7}.vrhc.popout,.vrhc
line,.vrhc.mousefollow{border-radius:6px;overflow:hidden;display:table-row-group;background:none}.vrhc.p
opout,.vrhc.mousefollow{z-index:4;box-shadow:0 4px 4px rgba(0,0,0,.1),0 2px 80px rgba(0,0,0,.2)}.vrhc
line{z-index:1;margin:0}.vrhc.popout,.vrhc
line{position:absolute;top:0}.vrhc.popout{border:1px
solid
#fff}.vrhc.mousefollow{position:fixed}.vrhpc{position:relative;top:0;left:0;display:table-row}.vrhpc
.vrhc{position:relative;overflow:hidden}.vrhc.hide{display:none}@keyframes
vh_fadein{from{opacity:0}to{opacity:1}}.vrhc.not(.hide){animation:vh_fadein
250ms}.vrhc
line
img{color:transparent}.vrhc
line.fullsize{height:100%}.vrhc,.vrhc:hover,.vrhc:link,.vrhc:active,.vrhc:visited{color:#000;text-decoration:no
ne}.vrhc.vrh_clc{cursor:pointer}a.hover-anchor{display:block;height:100%;width:100%;text-decoration:none
}.vrhstat{height:0;overflow:hidden}.grad{width:100%;height:24px;position:absolute;bottom:0;background:lin
ear-gradient(180deg,rgba(255,255,255,0)
0%,#fff
100%)).b_drk
.grad,.b_dark
.grad{background:linear-gradient(180deg,rgba(41,40,39,0)
0%,#292827
95%)).b_module_expansion_control{padding-bottom:4px}.b_module_expansion
.b_expansion_wrapper{border-top:1px
solid
#cdcdcd}.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper{border-top:0}.b_module_expansion
```

```
.b_expmob_rc{border-top:0}.b_module_expansion .b_expansion_wrapper,.b_module_expansion
.b_offpage_expansion a,#b_results .b_module_expansion .b_offpage_expansion
a{color:#666}.b_module_expansion .b_expansion_wrapper
.sv_ch{fill:#666}.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper,.b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a,#b_results .b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a{color:#666}.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper .sv_ch{fill:#666}#b_context .b_module_expansion
.b_expansion_wrapper{border-top:1px solid #ebeb}#b_context
.b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper{border-top:0}#b_pole .b_module_expansion .b_offpage_expansion
a{color:#666}#b_pole .b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a{color:#666}#b_context .b_module_expansion .b_offpage_expansion
a{color:#666}#b_context .b_module_expansion_control.b_module_head>.b_module_expansion
.b_expansion_wrapper,#b_context .b_module_expansion_control.b_module_head>.b_module_expansion
.b_offpage_expansion a{color:#767676}#b_context
.b_module_expansion_control.b_module_head>.b_module_expansion .b_expansion_wrapper
.sv_ch{fill:#767676}.b_btnContainer{width:100%;height:46px;border-radius:0 6px 6px
0;position:absolute;bottom:-20px}.b_CompactExpansion:active{background-color:#00526b}.b_CompactExpans
ion:hover{background-color:#106ebe;cursor:pointer}.b_CompactExpansion{background-color:#106ebe;col
or:#fff;border-radius:16px;height:30px}.b_CompactExpansion{display:inline-block;line-height:30px;text-align:
center;padding-left:16px;padding-right:16px;position:relative;left:50%;transform:translateX(-50%);bottom:-
11px;z-index:4;pointer-events:auto}html[dir="rtl"]
.b_CompactExpansion{transform:translateX(50%)}.b_CompactExpansion
.b_arrow{margin-left:7px;margin-bottom:-1.75px;display:inline-block;height:.75em}.b_algo_group
.b_CompactExpansion
.b_arrow{margin-left:3px;height:7px;margin-bottom:0;width:12px}.b_CompactExpansionBtnText{font-famil
y:inherit;font-style:normal;font-weight:400;font-size:13px;line-height:20px;color:#fff;display:inline-block}Vi
deos of Battery Pack Module Mold ProductsWatch video12:57Building a 24V 60A Battery Pack - Step by
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